

## Instruction

- **Step No. 1**

Strip-screws of layshaft and engine - unstrap driving belt - *pic. 1*



*pic.1*

- **Step No. 2**

Tighten the chain underneath of the frame - (*pic.2*) with the help of tensioner. At the same time is necessary to take care to parallelism of the lay-pulley with engine-pulley (*pic.3*). Each lay-bearing has its self-tensioner which limits the tolerance band of the lay-shaft.



*pic. 2*



*pic.3*

- **Step No. 3**

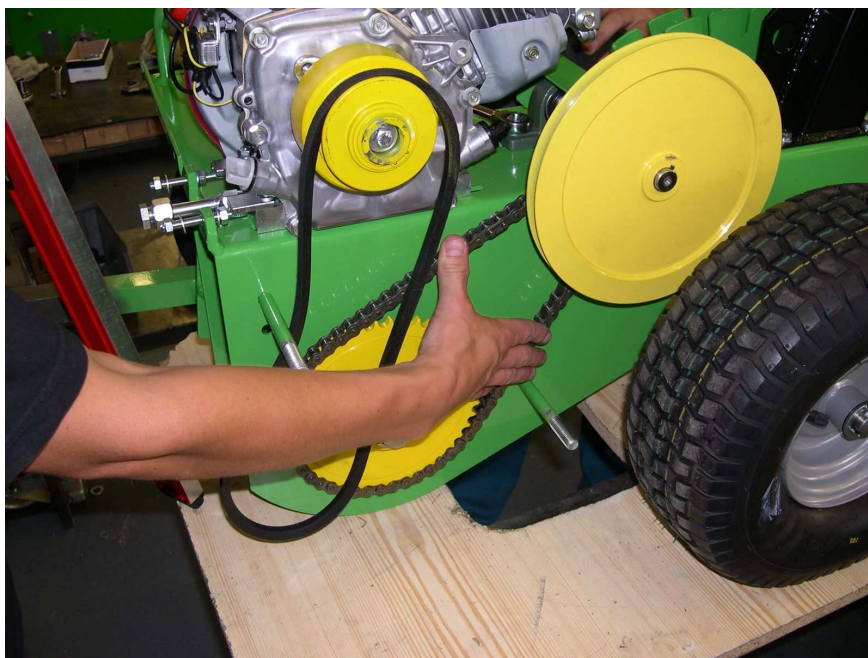
Screws up the lay-shaft - *pic. 4*



*pic. 4*

**Step No. 4**

Check the tension of the chain (*pic. 5*). The chain must not be tight very "hard" and it should press little with a hand. The axial distance between the chain wheels should be *310 mm* *pic. 6*.



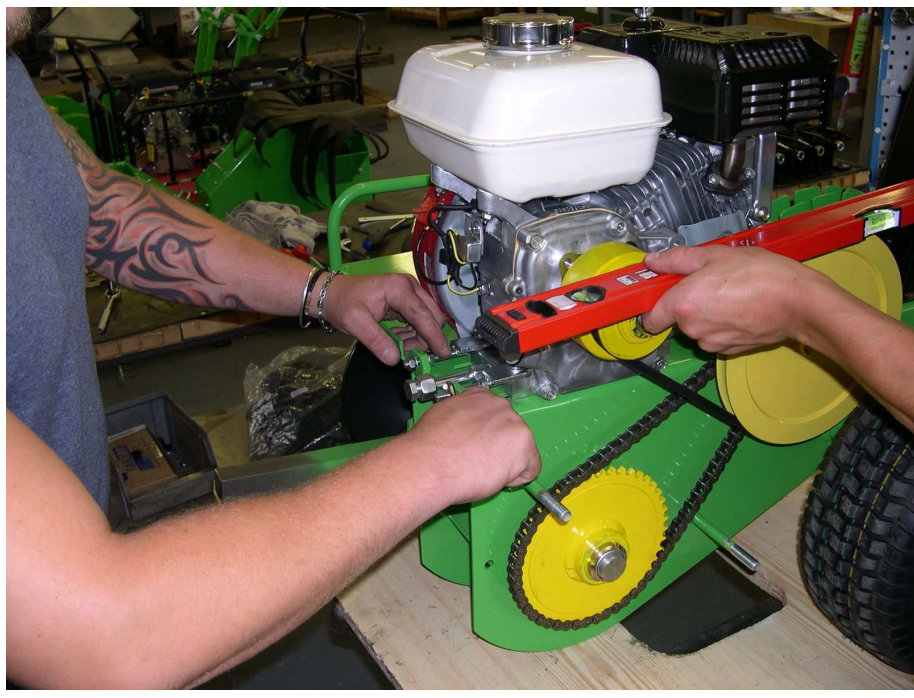
*pic. 5*



*pic.6*

- **Step No. 5**

Tighten again the driving belt by the engine screw shackle . At the same time check parallelism of pulleys - *pic. 7*.



*pic. 7*

- **Step No. 6**

Screw up – the engine fixing screws - *pic. 8*



*pic. 8*