

Spare Parts Catalog

COMMAND PRO CS 12 - 941609

HORIZONTAL CRANKSHAFT



KOHLER
engines
BORN
TO RUN™



CS12 - 941609

- Idle Speed 2000 RPM / High Speed 3800 RPM

Basic

Groups

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[02 - Blower Housing & Baffles](#)

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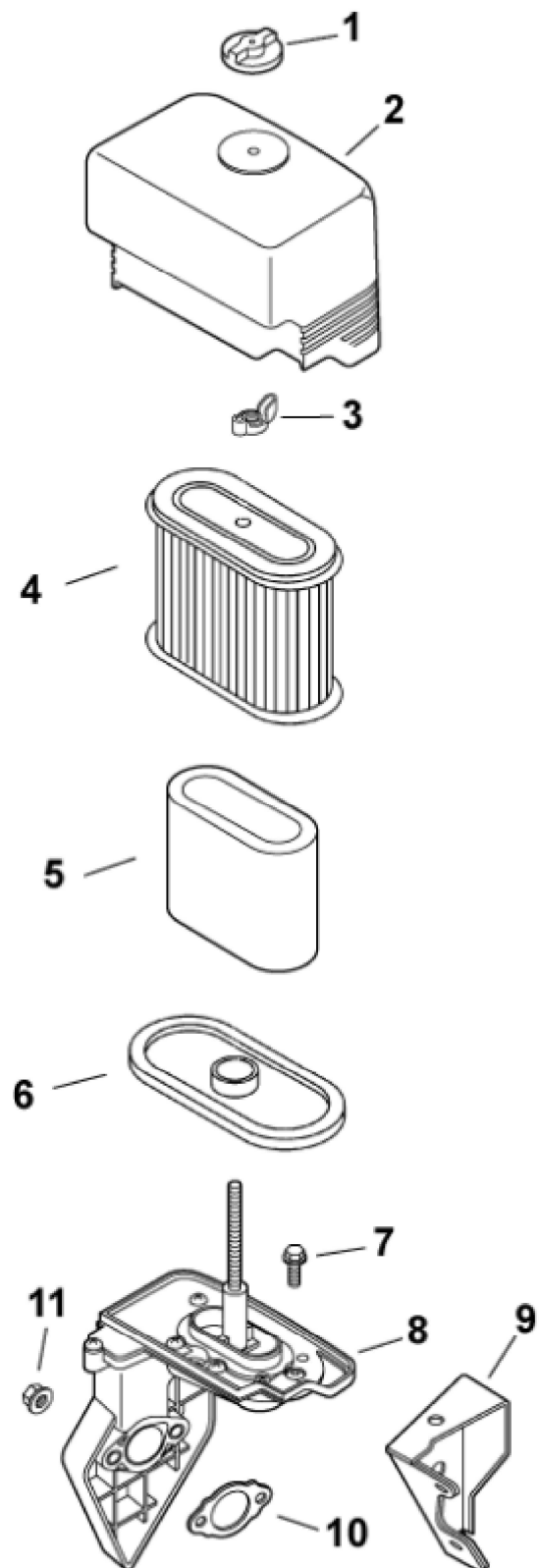
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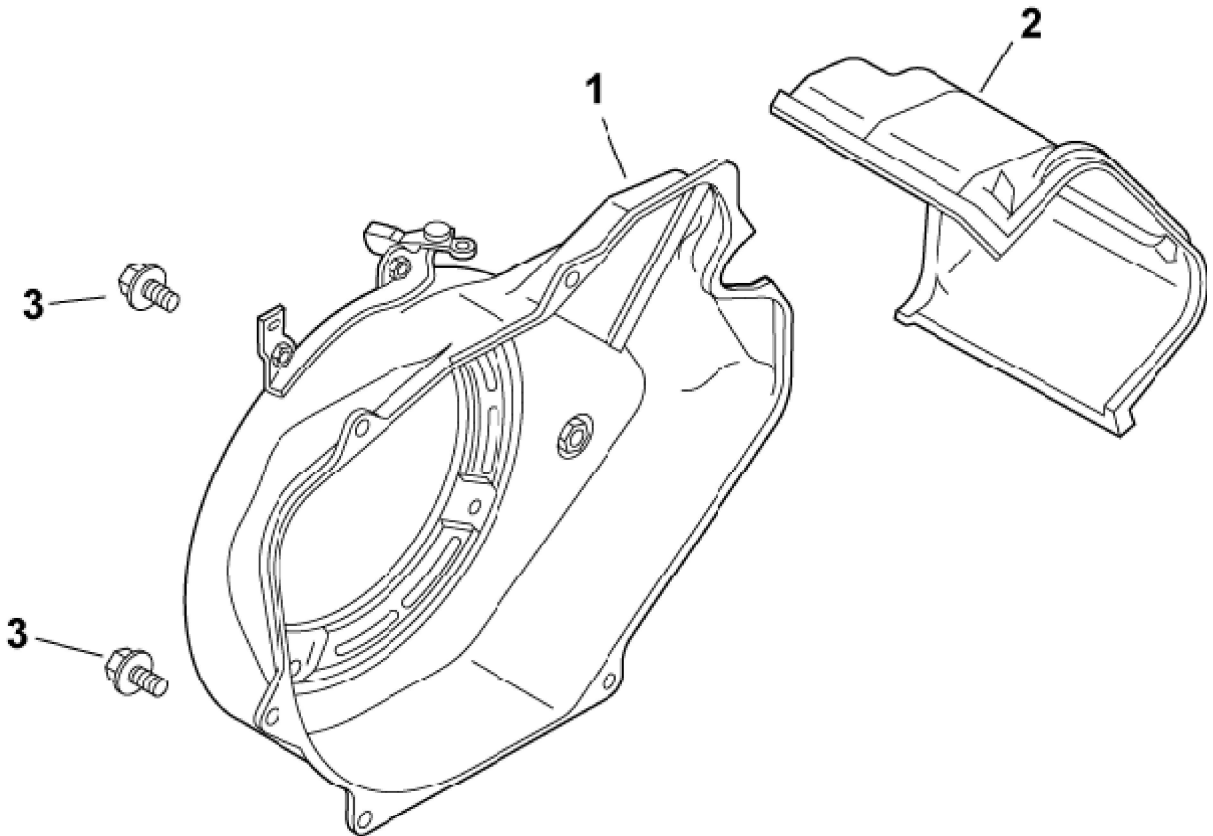
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Air Intake / Filtration

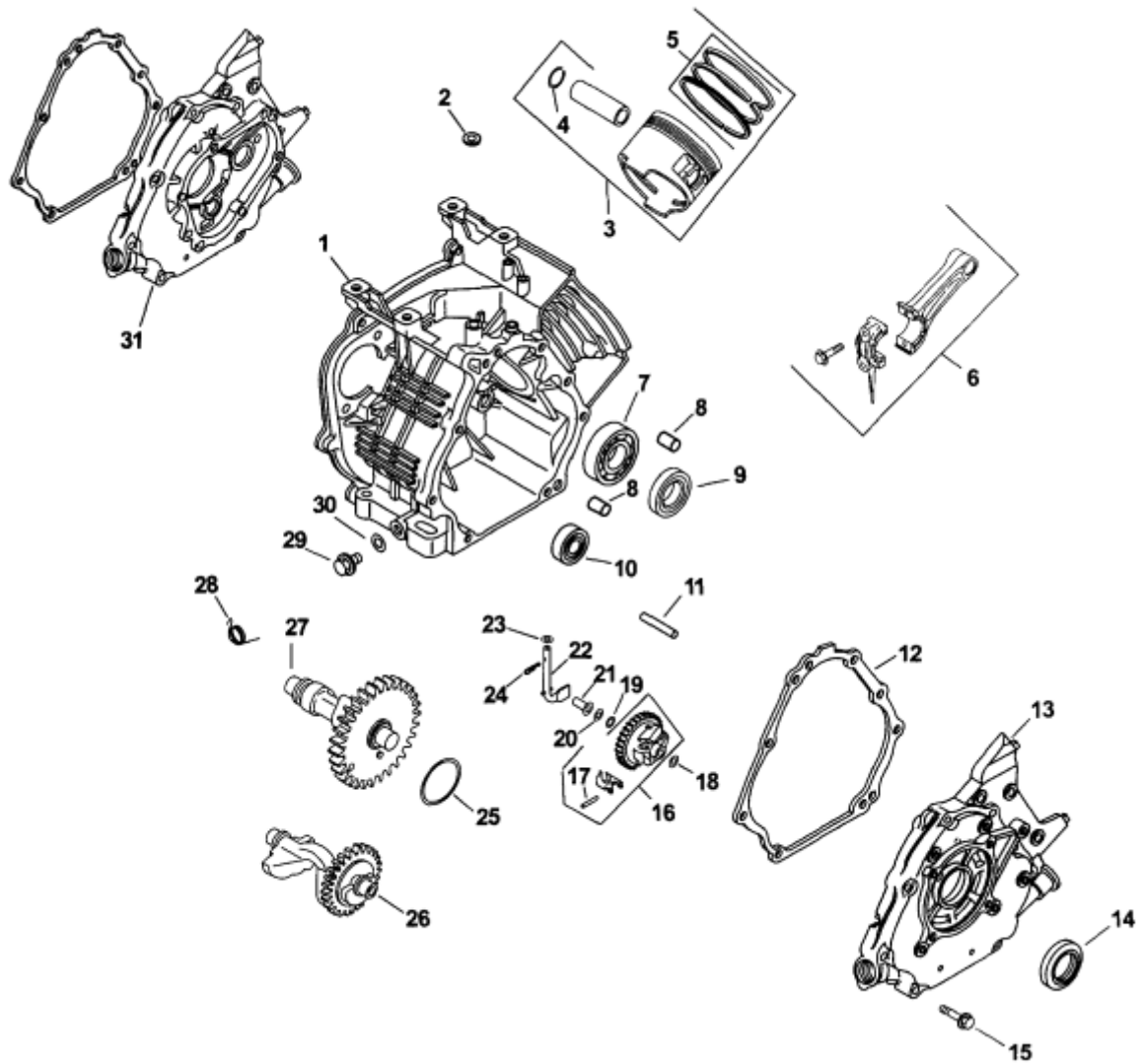
Ref #	Part	Description	Qty
1	63 100 19-S	NUT	1
2	63 096 19-S	COVER, A/C, FOR 600 SERIES	1
3	63 100 21-S	NUT, WING A/C	1
4	63 083 15-S	FILTER, PAPER 600 SERIES SPECS	1
5	63 083 16-S	PRE-CLEANER, 600 SERIES SPECS	1
6	63 032 21-S	SEAL, A/C FOR 600 SERIES SPECS	1
7	63 086 20-S	SCREW	2
8	63 094 10-S	BASE, A/C, FOR 600 SERIES	1
9	63 126 20-S	BRACKET, A/C 600 SERIES SPECS	1
10	63 041 08-S	GASKET, A/C	1
11	63 100 17-S	NUT A/C H-D	2
	63 113 03-S	DECAL, A/C NOT ILLUSTRATED	1



Blower Housing & Baffles

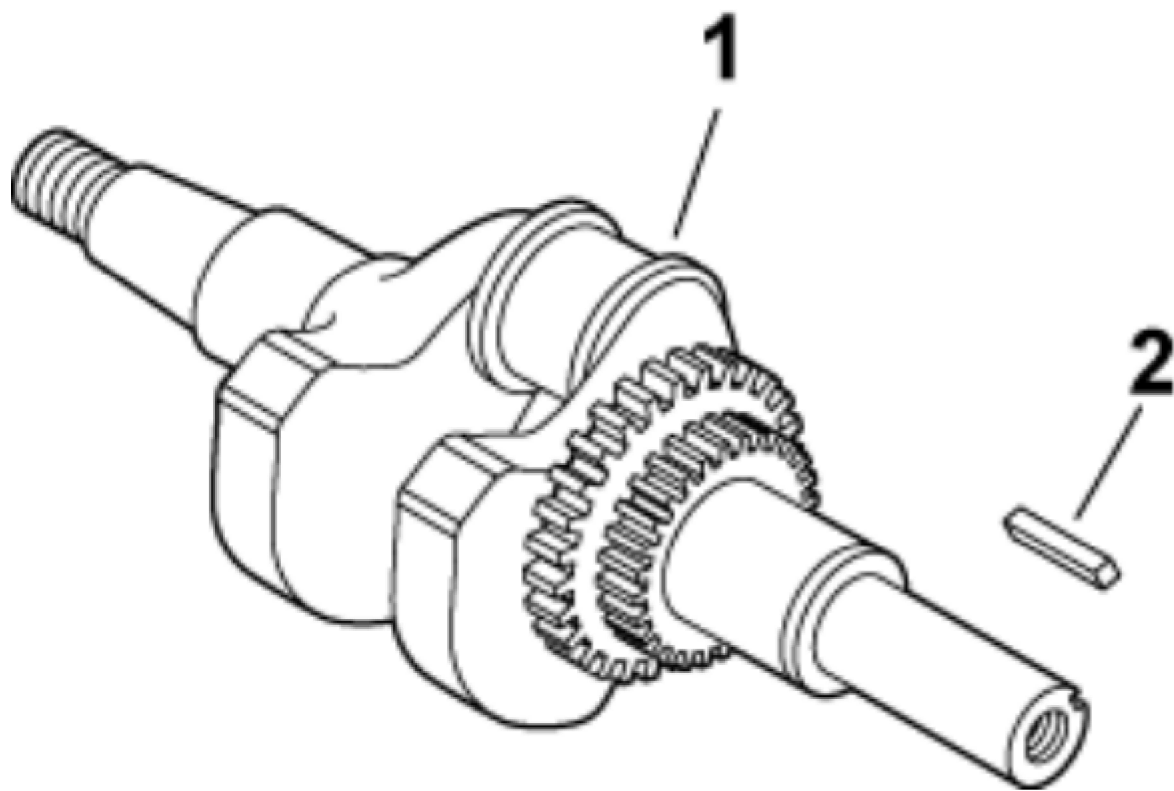
Ref #	Part	Description	Qty
1	63 027 06-S	KIT, BLOWER HOUSING 600 SERIES	1
2	63 063 01-S	BAFFLE, CYL	1
3	63 086 14-S	SCREW	6
	63 086 62-S	SCREW, GUARD NOT ILLUSTRATED	4
	63 096 03-S	COVER, B.H. NOT ILLUSTRATED	1

Crankcase Group



Crankcase Group

Ref #	Part	Description	Qty
7	63 030 01-S	BEARING	1
10	63 030 02-S	BEARING	1
14	63 032 02-S	OIL SEAL	1
30	63 041 01-S	GASKET PLUG	2
29	63 139 01-S	PLUG DRAIN	2
8	63 380 04-S	DOWEL PIN	2
19	63 018 01-S	SNAP RING	1
2	63 032 03-S	OIL SEAL-GOVERNOR SHAFT	1
16	63 043 08-S	GOVERNOR GEAR ASSEMBLY	1
22	63 144 01-S	SHAFT GOVERNOR CROSS	1
24	63 154 01-S	CLIP	1
21	63 241 01-S	COLLAR	1
18	63 468 01-S	WASHER	2
23	63 468 03-S	WASHER	2
4	63 018 02-S	RING RETAINER	2
6	63 067 01-S	CONNECTING ROD	1
3	63 874 04-S	PISTON W/RING SET STD	1
3	63 874 05-S	PISTON W/RING SET (+.25MM)	1
3	63 874 06-S	PISTON W/RING SET (+.50MM)	1
5	63 108 01-S	RING SET (STD)	1
5	63 108 02-S	RING SET (.25MM O/S)	1
5	63 108 03-S	RING SET (.50MM O/S)	1
	63 211 01-S	BOLT CONN. ROD	2
17	63 380 02-S	PIN, PISTON	1
27	63 012 04-S	CAMSHAFT FOR 600 SERIES	1
28	63 089 38-S	SPRING DECOMPRESSION	1
26	63 144 02-S	BALANCE SHAFT	1
13	63 009 02-S	CLOSURE PLATE	1
10	63 030 02-S	BEARING	1
9	63 030 03-S	BEARING	1
14	63 032 02-S	OIL SEAL	1
12	63 041 07-S	GASKET CLOSURE PLATE	1
	63 086 31-S	SCREW CYL HEAD	8
	63 144 03-S	SHAFT FLYWEIGHT	1
	63 422 01-S	SHIM	1
	63 755 01-S	KIT OVERHAUL (CS12)	1



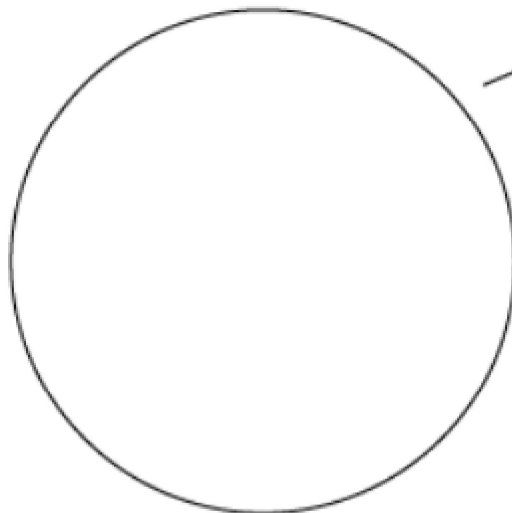
Crankshaft

Ref #	Part	Description	Qty
1	63 014 16-S	CRANKSHAFT	1
2	63 340 01-S	KEY, STRAIGHT 6.3MM	1

1

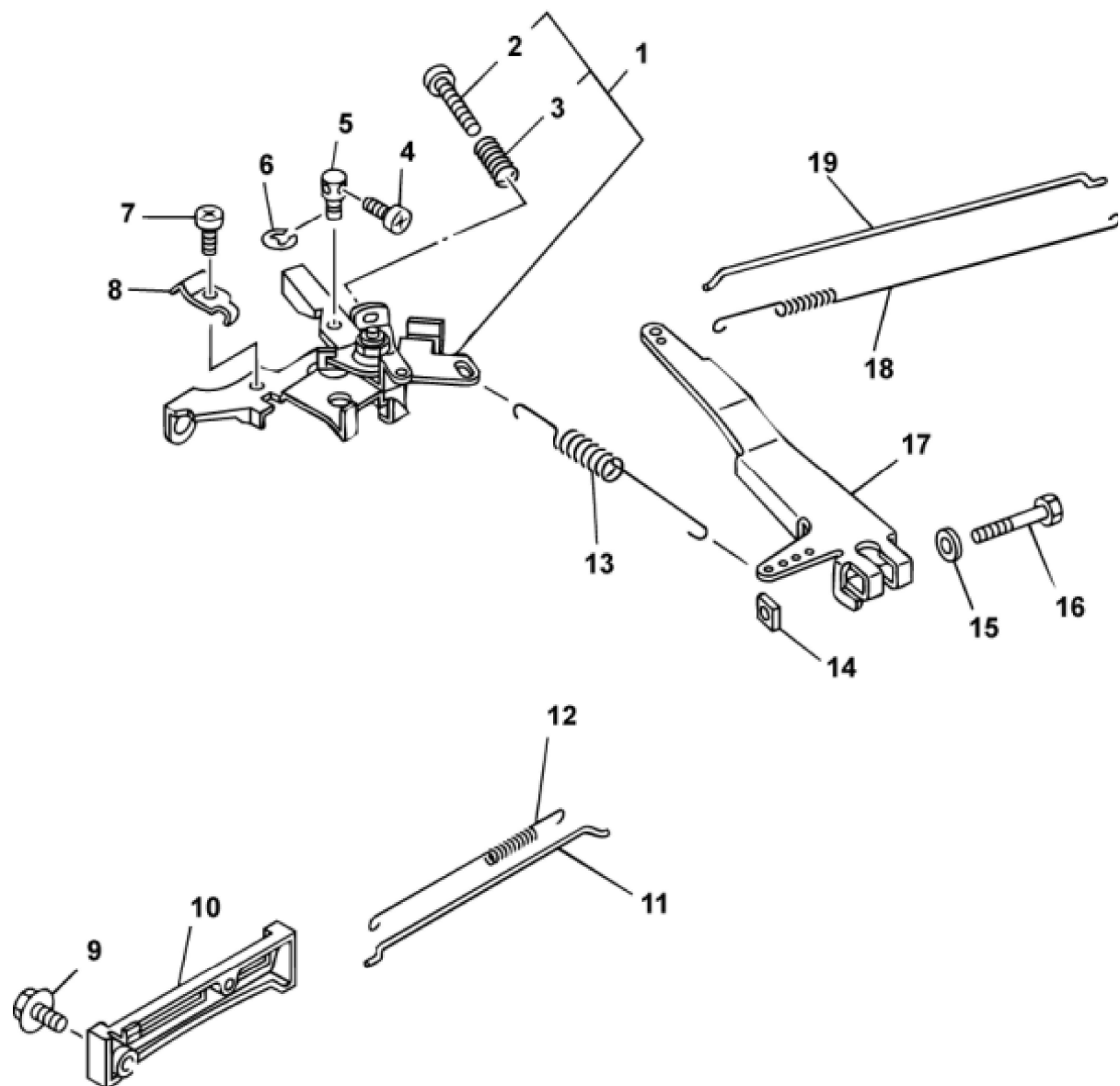


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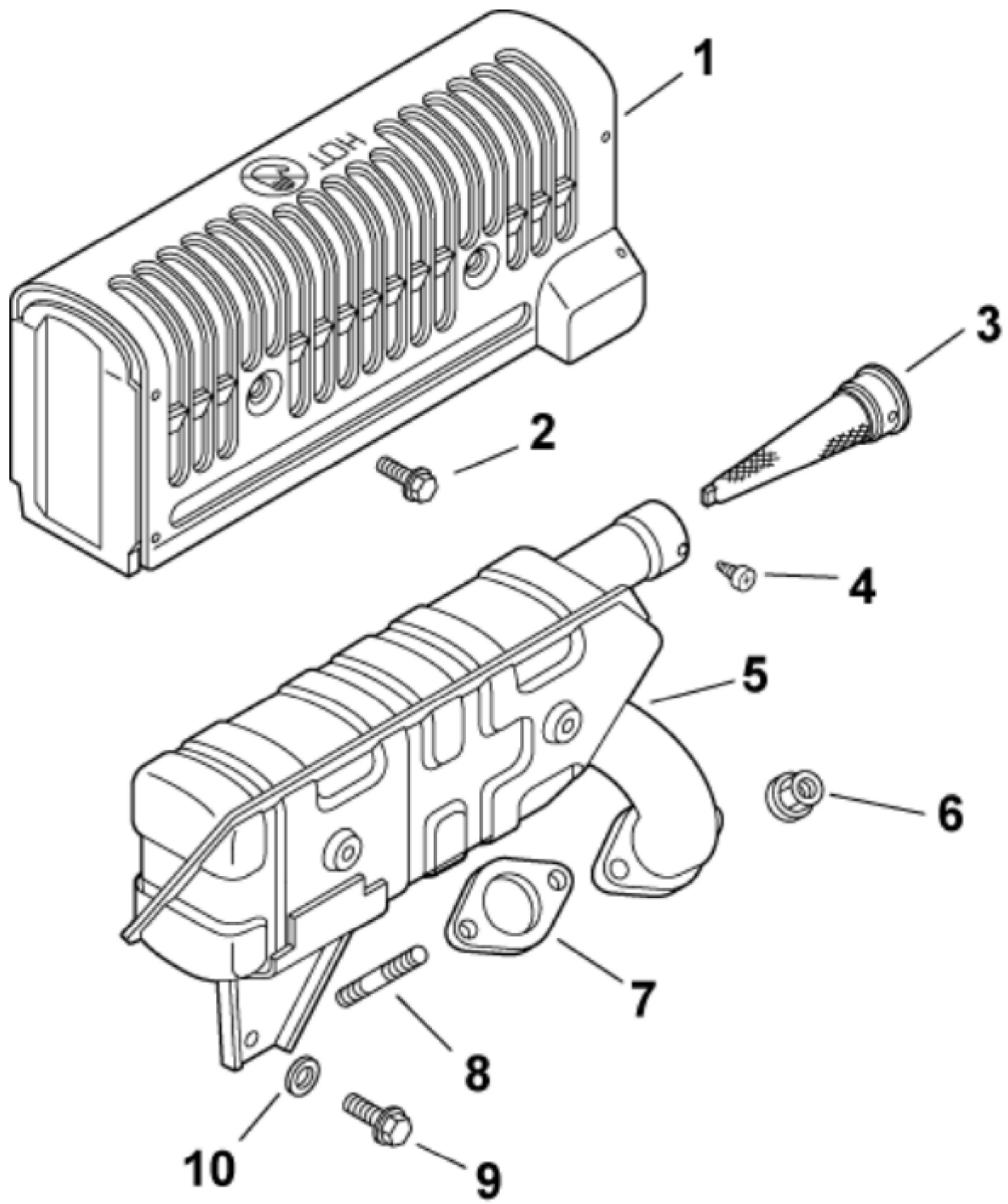
Decals

Ref #	Part	Description	Qty
1	63 113 05-S	DECAL	1
2	63 113 04-S	DECAL, RET. STARTER	1



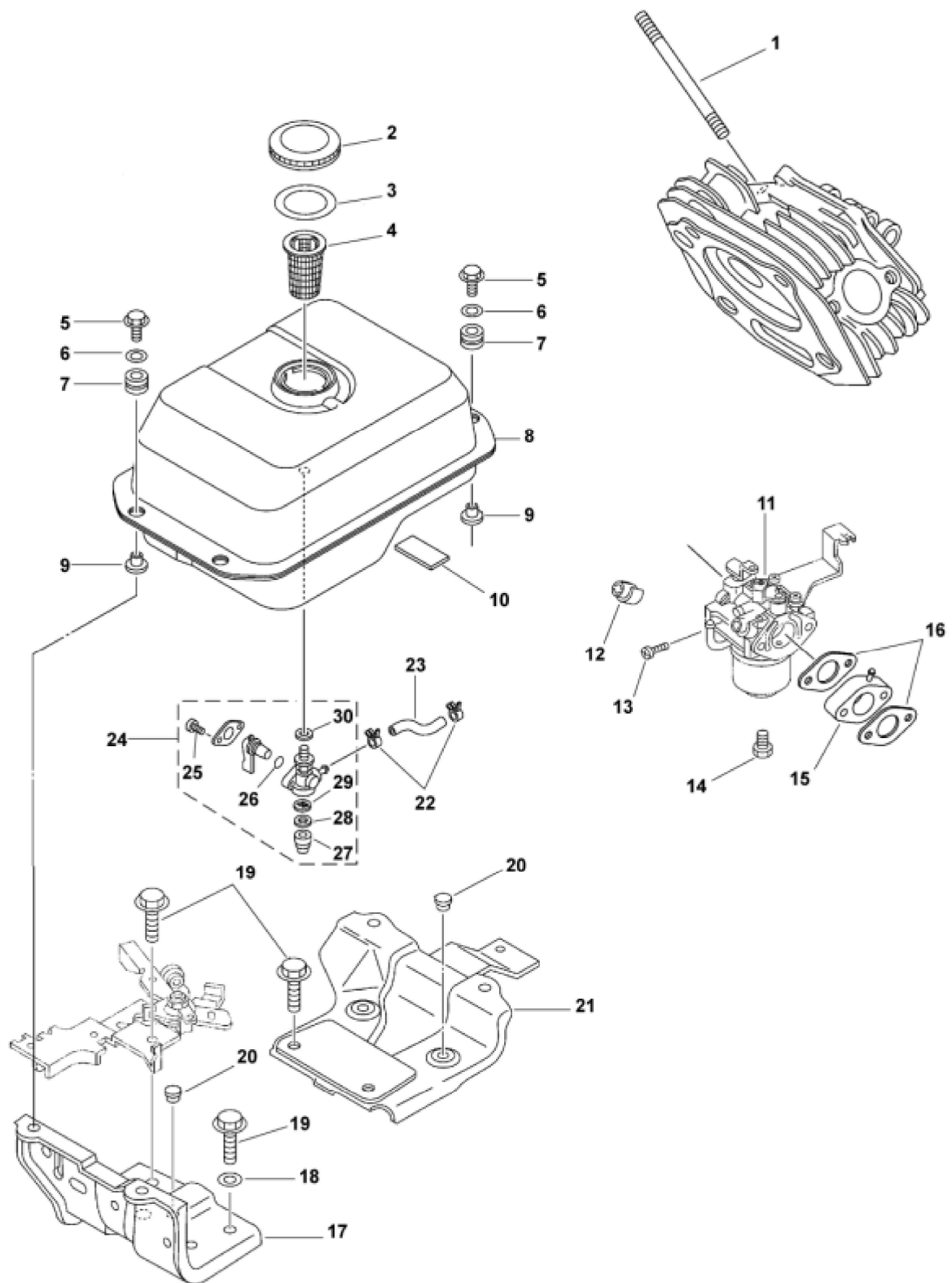
Engine Controls

Ref #	Part	Description	Qty
1	63 090 02-S	LEVER, THROTTLE	1
2	63 086 03-S	SCREW, PAN HEAD	1
3	63 089 03-S	SPRING, COMPRESSION	1
4	63 086 73-S	SCREW, PAN HEAD	1
5	63 237 13-S	CLAMP	1
6	63 154 04-S	CLIP	1
7	63 086 46-S	SCREW	2
8	63 237 08-S	BOWDEN CLAMP (#DSC)	1
9	63 086 08-S	SCREW	2
10	63 378 01-S	CONTROL PANEL	1
11	63 079 02-S	LINKAGE, CHOKE	1
12	63 089 06-S	SPRING, CHOKE	1
13	63 089 04-S	SPRING, GOVERNOR	1
14	63 100 01-S	NUT	1
15	63 468 04-S	WASHER	1
16	63 211 02-S	BOLT	1
17	63 090 01-S	LEVER, GOVERNOR	1
18	63 089 02-S	SPRING, LINKAGE	1
19	63 079 01-S	LINKAGE, THROTTLE	1
	63 113 01-S	DECAL, SPEED NOT ILLUSTRATED	1
	63 113 02-S	DECAL, CHOKE NOT ILLUSTRATED	1



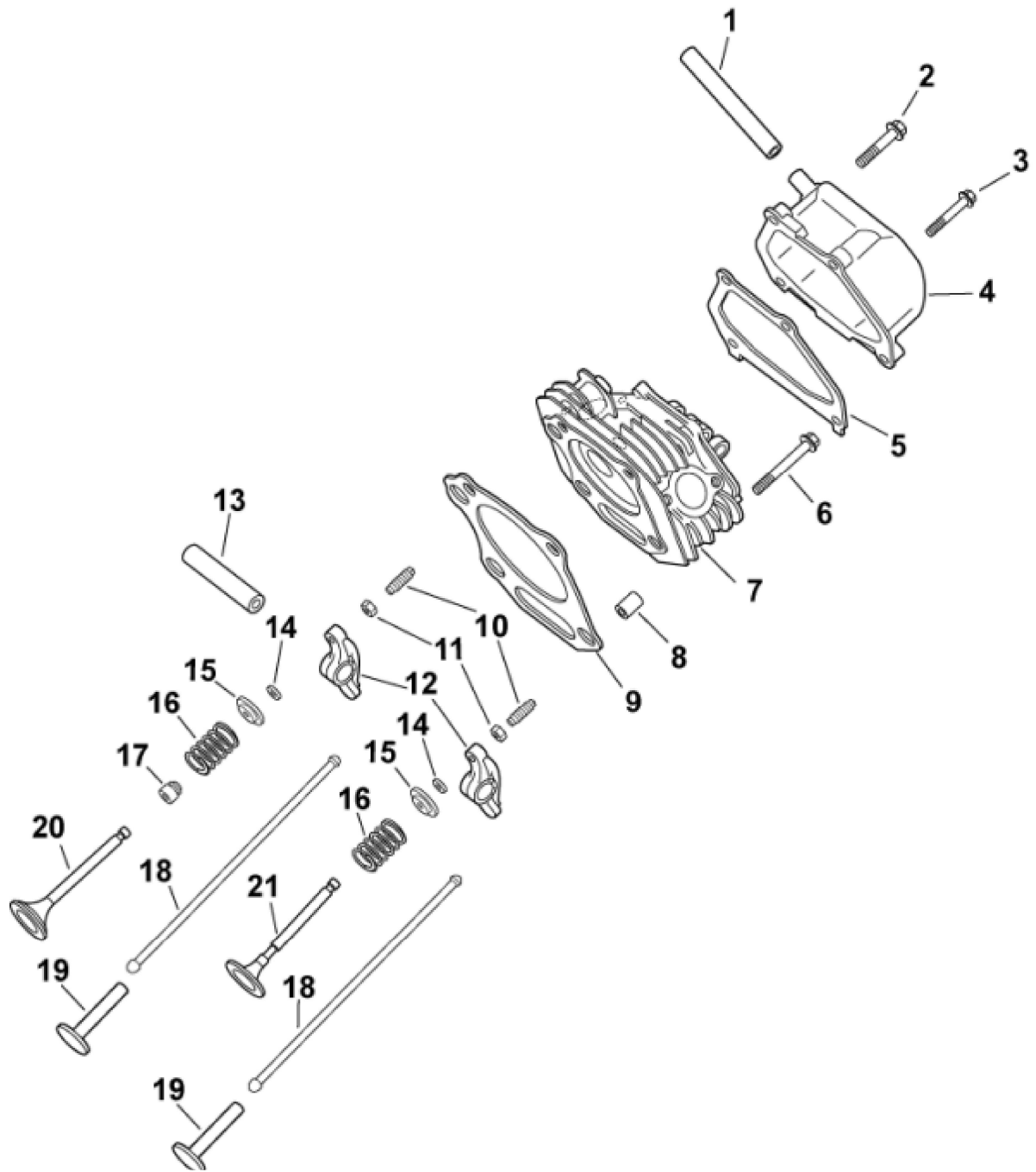
Exhaust

Ref #	Part	Description	Qty
1	63 755 14-S	MUFFLER GUARD KIT (LF)	1
2	63 086 62-S	SCREW, GUARD	4
3	63 189 01-S	SPARK ARRESTER	1
4	63 086 09-S	SCREW, SELF-TAP	1
5	63 068 01-S	MUFFLER	1
6	63 100 03-S	NUT, EXHAUST	2
7	63 041 06-S	GASKET, EXHAUST	1
8	63 072 01-S	STUD	2
9	63 086 10-S	SCREW, HEX FLANGE	1
10	63 468 05-S	WASHER	1



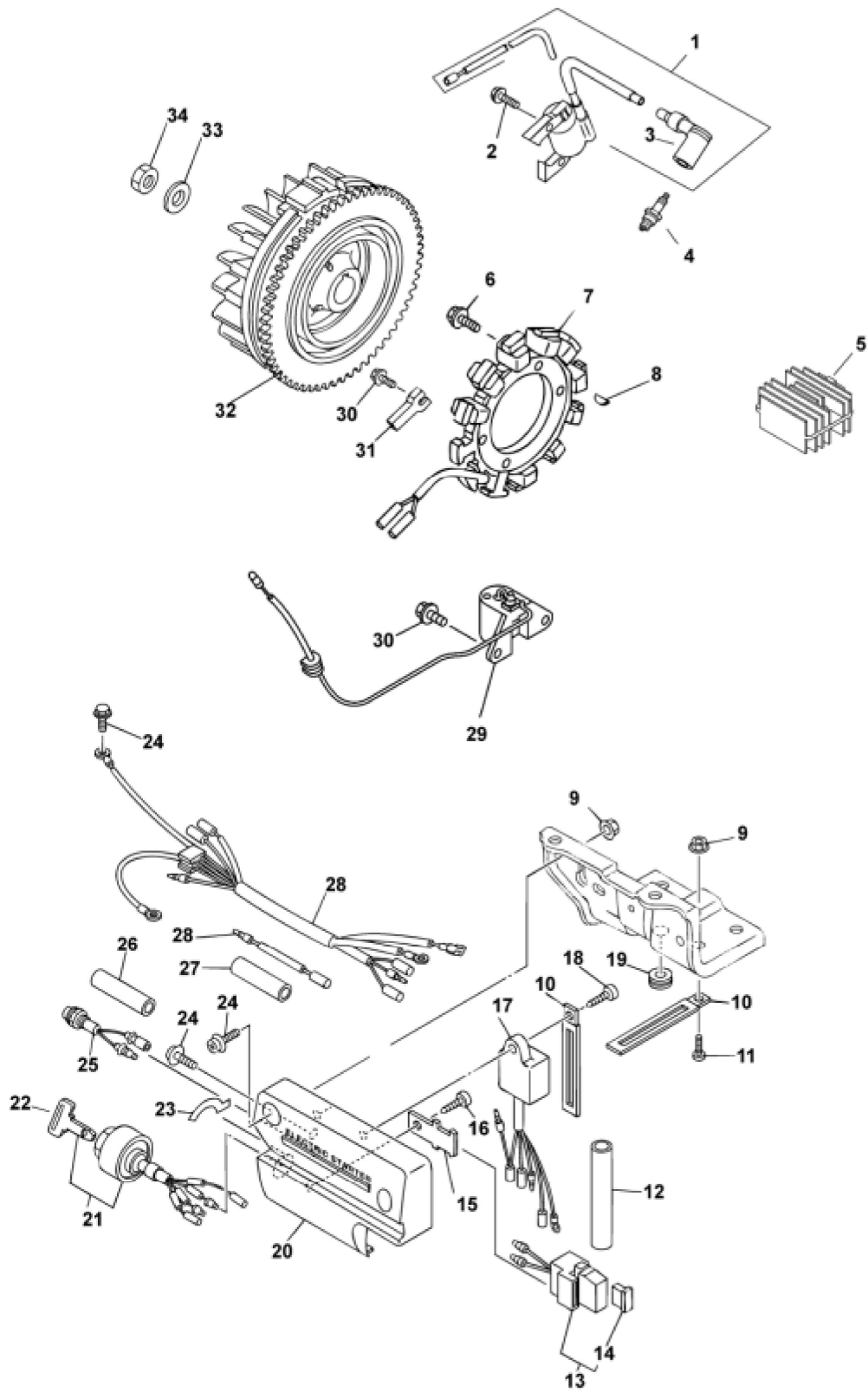
Fuel System

Ref #	Part	Description	Qty
1	63 072 02-S	STUD	2
2	63 173 03-S	CAP, FUEL TANK	1
3	63 032 23-S	SEAL, GAS CAP	1
4	63 444 01-S	STRAINER	1
5	63 086 20-S	SCREW	4
6	63 468 09-S	WASHER	4
7	63 313 01-S	GROMMET	4
8	63 065 01-S	FUEL TANK	1
9	63 241 02-S	COLLAR	4
10	63 263 01-S	DAMPER, LOCATING	1
11	63 853 25-S	KIT, CARBURETOR	1
12	63 173 07-S	CAP, CARBURETOR ADJUSTING	1
13	63 086 65-S	SCREW	1
14	63 086 72-S	SCREW, FLOAT BOWL, L.F.	1
15	63 164 01-S	MANIFOLD, INTAKE	1
16	63 041 13-S	GASKET, INTAKE	2
17	63 126 18-S	BRACKET, TANK - FOR 600 SERIES	1
18	63 468 10-S	WASHER	1
19	63 086 21-S	SCREW	4
20	63 139 04-S	PLUG	3
21	63 126 19-S	BRACKET, TANK 600 SERIES	1
22	63 154 02-S	CLIP	2
23	63 326 02-S	HOSE	1
24	63 462 02-S	VALVE, FUEL COCK ASSEMBLY (includes 25-30)	1
25	63 086 86-S	SCREW, PAN HEAD	1
26	63 153 09-S	O-RING, FUEL VALVE	1
27	63 050 01-S	CUP, FILTER	1
28	63 041 09-S	GASKET	1
29	63 050 02-S	FILTER SCREEN	1
30	63 041 10-S	GASKET	1
	63 113 06-S	DECAL, CAUTION NOT ILLUSTRATED	1
	63 757 10-S	CARB REPAIR KIT CS10 & 12 NOT ILLUSTRATED	1
	63 757 02-S	CARB FLOAT KIT (CS 10 & 12)	



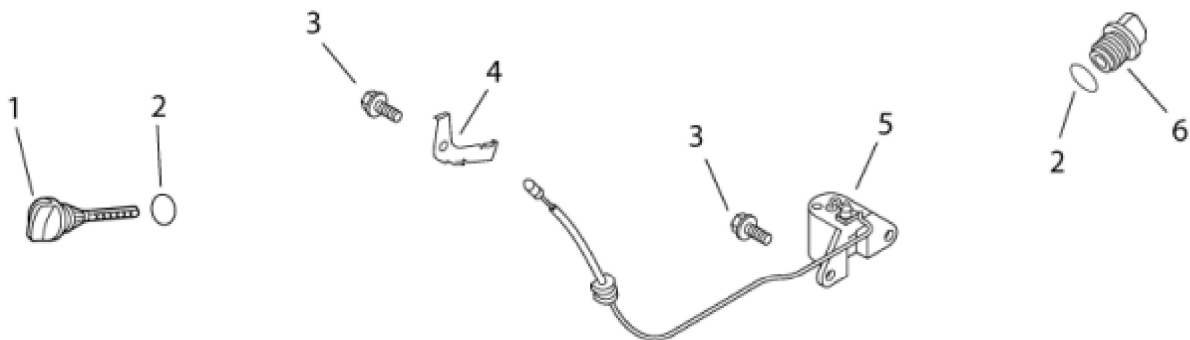
Head / Valve / Breather

Ref #	Part	Description	Qty
1	63 326 13-S	KIT, BREATHER HOSE	1
2	63 086 44-S	SCREW, VALVE COVER	2
3	63 086 02-S	SCREW, VALVE COVER	2
4	63 096 18-S	VALVE COVER FOR 600 SERIES	1
5	63 041 04-S	GASKET, VALVE COVER	1
6	63 086 01-S	SCREW, CYL HEAD	4
7	63 318 07-S	CYLINDER HEAD - 600 SERIES	1
8	63 380 03-S	PIN, DOWEL	2
9	63 041 44-S	GASKET, CYL. HEAD	1
10	63 086 05-S	SCREW, VALVE ADJ	2
11	63 100 02-S	NUT	2
12	63 186 01-S	ARM, ROCKER	2
13	63 144 06-S	SHAFT, ROCKER ARM	1
14	63 462 01-S	VALVE, COTTER	2
15	63 173 01-S	CAP, VALVE SPRING	2
16	63 089 05-S	SPRING, VALVE	2
17	63 032 01-S	SEAL, VALVE STEM	1
18	63 411 01-S	PUSH ROD	2
19	63 351 01-S	LIFTER, VALVE	2
20	63 017 01-S	VALVE, INTAKE	1
21	63 016 01-S	VALVE, EXHAUST	1



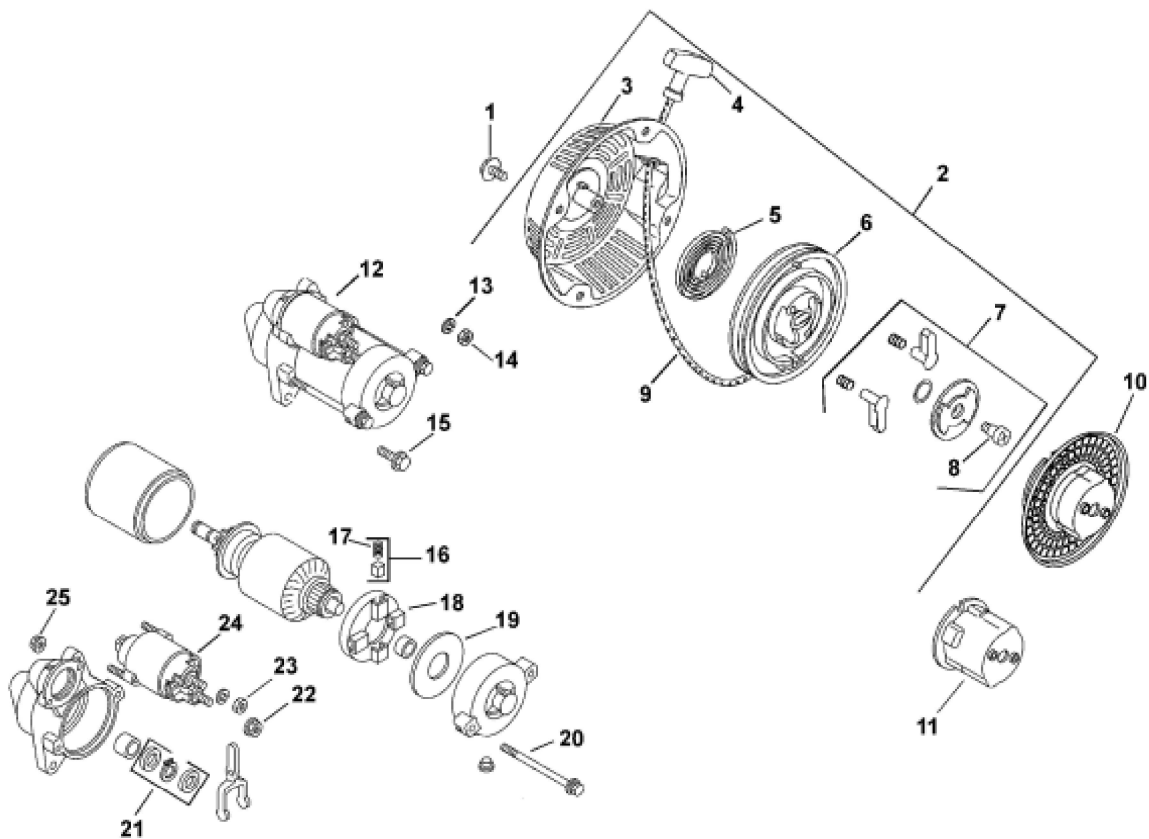
Ignition / Charging

Ref #	Part	Description	Qty
1	63 755 19-S	KIT, IGNIT MODULE (600 SERIES) (includes 2, 3)	1
2	63 086 13-S	SCREW	2
3	63 173 02-S	CAP ASSEMBLY	1
4	66 132 01-S	SPARK PLUG	1
5	63 403 01-S	REGULATOR/RECTIFIER	1
6	63 086 66-S	SCREW (STATOR) 8.5	4
7	63 085 08-S	STATOR, 600 SERIES	1
8	63 340 02-S	KEY, WOODRUFF	1
9	63 100 05-S	NUT, STOP SWITCH	2
10	63 237 05-S	CLAMP	2
11	63 086 15-S	SCREW, STOP SWITCH	1
12	63 431 02-S	SLEEVE, WIRE	1
13	63 323 03-S	FUSE HOLDER	1
14	63 304 01-S	FUSE	1
15	63 146 02-S	PLATE	1
16	63 086 28-S	SCREW, TAPPING	1
17	63 099 11-S	OIL SWITCH ASSEMBLY -USE 63 099 03-S	1
18	63 086 67-S	SCREW	1
19	63 313 02-S	GROMMET	1
20	63 378 04-S	PANEL, 600 SERIES	1
21	63 099 14-S	KEYSWITCH, 600 SERIES	1
22	63 340 08-S	KEY, IGNITION	1
23	63 113 15-S	DECAL, IGNITION	1
24	63 086 27-S	SCREW, BIND	4
25	63 352 01-S	OIL LIGHT	1
26	63 431 03-S	SLEEVE, WIRE	1
27	63 431 01-S	SLEEVE, WIRING	1
28	63 518 17-S	LEAD, 600 SERIES SPECS	1
29	63 099 01-S	OIL LEVEL GAUGE	1
30	63 086 14-S	SCREW	4
31	63 237 20-S	CLAMP	1
32	63 025 14-S	FLYWHEEL	1
33	63 468 06-S	WASHER	1
34	63 100 04-S	NUT, FW	1
	63 518 04-S	LEAD NOT ILLUSTRATED	1
	63 518 02-S	LEAD NOT ILLUSTRATED	1
	63 100 03-S	NUT, EXHAUST NOT ILLUSTRATED	1
	63 468 31-S	WASHER, SPRING NOT ILLUSTRATED	1



Oil Pan / Lubrication

Ref #	Part	Description	Qty
1	63 139 03-S	PLUG, OIL LEVEL	1
2	63 153 01-S	O-RING, PLUG	2
3	63 086 14-S	SCREW	3
4	63 237 01-S	CLAMP	1
5	63 099 01-S	OIL LEVEL GAUGE	1
6	63 139 02-S	PLUG, OIL	1



Starting System

Ref #	Part	Description	Qty
12	63 098 04-S	ELECTRIC STARTER - SOLENOID SHIFT Includes 16-25	1
14	63 100 03-S	Nut, starter	1
15	63 086 58-S	SCREW	2
16	63 221 01-S	BRUSH SET Includes 17	1
17	52 089 09-S	SPRING, BRUSH	4
18	63 323 03-S	FUSE HOLDER	1
20	52 211 05-S	THRU BOLT	2
21	24 755 84-S	KIT, STARTER REPAIR	1
22	63 100 09-S	Nut	1
23	M-841080-S	NUT, FLG M8X1.25	1
24	52 435 02-S	SOLENOID	1
25	52 100 10-S	NUT	2